

CHECKLIST #0465 FOR THE APPROVAL OF: SCREEN ENCLOSURES

- Basic Requirements Checklist.
- One set of the manufacturer's 'approval document'.
- Calculations verifying that product including footing and anchorage can withstand all applicable forces set forth in the FBC.
- The following calculations for the structural integrity of the product subject to a design pressure per chapter 20 of the Florida Building Code.
 - a) Bending, shear, axial and combined stresses on the frame,
 - b) Mansard splice calculation to determine the moment capacity,
 - b) Deflection limits on the frame,
 - d) Foundation support and overturning of the entire structure,
 - e) Loading on fasteners and connectors.
- One set of manufacturer's design drawings marked and verified by the testing laboratory.
- A statement signed by a company official, on company stationary, certifying that he/she is a screen enclosure fabricator (see definition), include a clause stating that the fabricator will notify BCCO, should the status as a fabricator changes.
- BCCO inspection of fabricator's facilities

The following current laboratory tests and test reports in compliance with protocol TAS 301.

- Gutter test to determine the deflection and deformation of supper gutter.
 - a) Anchor 20' length of supper gutter to 2" wood fascia.
 - b) Install 2 screen beam 20' long spaced at 7' o.c. along the fascia.
 - c) Two set ups are required; one using a horizontal beam connection and another using a mansard beam connection.
 - d) All connections to be as shown on engineer's details.
 - e) Apply a downward load of 212 lb./ ft. along entire length of the two beams for 5 minutes.
 - f) The maximum deflection/deformation of the gutter shall be measured and located.
 - g) Repeat the test 3 times on each beam.
 - h) Reset the gutter beam connection inverted to the fascia.
 - i) Repeat the test 3 times on each beam again.
- Mansard splice load test to determine moment capacity. This test is required if the mansard splice does not contain a top and bottom strap.
- Cable assembly test determining tension capacity.

Revised: 10/31/02 Page 1 of 2





DEFINITION OF A SCREEN ENCLOSURE FABRICATOR

An individual / company who:

- 1. Cuts all the required pieces for the installation of the structure,
- 2. Provides and stores all the required material for the proper installation of the structure,
- 3. Provides, stores and identifies all the required connectors needed for the structure,
- 4. Identifies, with the individual /company's name, each structural member (extrusion),
- 5. Has the proper facilities to carry out all above cited functions,
- Has a quality control program to assure that the fabrication complies with the NOA.

Revised: 10/31/02 Page 2 of 2

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